

**METHOD FOR JOINING METALLIC PLATED TO EACH OTHER
COMPOSING METALLIC GASKET**

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Inventor(s): KISHI FUMIO; others: 01
Applicant(s): NIPPON REINZ CO LTD
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Abstract

PURPOSE: To easily and surely join plural overlapped metallic plates each other.

CONSTITUTION: Metallic plates 5 and 6 in a condition where they are overlapped are made press working between a male die and a female die 14. In this working, plural slits independent each other are formed, and also interval parts of these slits are pushedly pressed in one direction to be adopted as locking protruded parts 12 and 12. Part of the slits is ruptured by pulling instead of shearing to form burrs. The tips of the burrs are engaged with each other by the spring back of the burrs made a pair on both the sides of the slits to prevent the slip of the locking protruded parts 12 and 12 from between the slits.

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